



4-Flute, Ball End, 30° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Shank ø	Uncoated Part #	AlTiN Coated Part #	TiCN Coated Part #
3/4	.7500	2-1/4	5	3/4	RE13348	RE13748	RE14148
3/4	.7500	3	6	3/4	RE13548	RE13948	RE14348
3/4	.7500	4	7	3/4	RE13549	RE13949	RE14349
7/8	.8750	1-1/2	4	7/8	RE11556	RE11756	RE11956
7/8	.8750	2-1/4	5	7/8	RE13356	RE13756	RE14156
7/8	.8750	3	6	7/8	RE13556	RE13956	RE14356
1	1.0000	1-1/4	3-1/2	1	RE10564	RE10764	—
1	1.0000	1-1/2	4	1	RE11564	RE11764	RE11964
1	1.0000	2-1/4	5	1	RE13364	RE13764	RE14164
1	1.0000	3	6	1	RE13564	RE13964	RE14364
1	1.0000	4	7	1	RE13565	RE13965	RE14365

Tolerances	Diameter	Shank	Radius
1/64"-7/64"	+0.000, -0.001	-0.0001, -0.0004	+0.0002, -0.0002
1/8"-1/2"	+0.000, -0.002	-0.0001, -0.0004	+0.001, -0.001
9/16"-1"	+0.000, -0.003	-0.0001, -0.0004	+0.001, -0.001



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